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meCHaniCal adjustment PResseR baR HeigHt the diStance between the bottom of the preSSer foot in Up poSiTion and the needle plate ShoUld be 6.0 mm.
1. remove the face plate and needle. 2. lower the feed dog below the needle plate. place a block 6 mm thick Under the preSSer foot and lower the preSSer foot lifter w. Page 12: Needle Drop Position

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SERVICE ACCESS REAR COVER TO REMOVE 1 REMOVE THE FACE COVER AND FRONT COVER (SEE PAGES 8,9). 2 LOOSEN THE SETSCREWS (A), (B) AND (C), AND REMOVE SETSCREWS (D), (E) AND (F). 3 PULL UP THE SPOOL PINS.REMOVE THE MACHINE SOCKET. REMOVE THE REAR COVER CLEARING THE PRESSER FOOT LIFTER FROM THE SLIT ON THE COVER. TO ATTACH 4.

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Mechanical Adjustment Presser bar height The distance between the bottom of the presser foot in up position and the needle plate should be 6.0 mm. 1. Remove the face plate and needle. 2. Lower the feed dog below the needle plate.

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